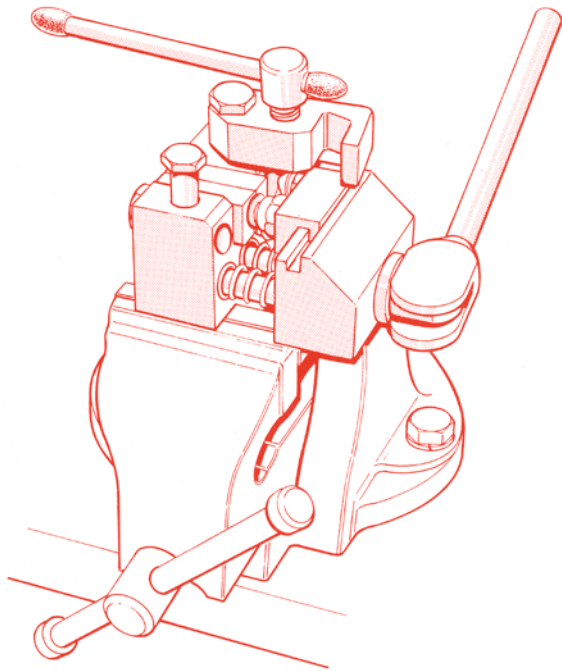


Brake Pipe - Fittings

FLARING TOOL & ACCESSORIES

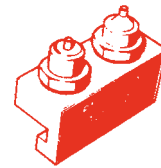


Operations

1. The tool can either be mounted in a conventional bench-vice or on its own purpose built base plate.
2. Brake tubing is held in split dies which are secured by an overhead locking screw, mounted on a swing clamp
3. The mandril is then positioned in its retainer and advanced into the flaring position by manual operation of the cam lever

Description	Contains	Part No
Flaring Tool 2 piece	4.75mm + 3/16	6909
Flaring Tool 5 piece	4.75mm, 3/16, 1/4, 5/16, 3/8	6901
Flaring Tool 5 piece metric	4.75mm, 6mm, 8mm, 10mm, 12mm	6901M

Punch & Die Sets



Part No	6901.1	6901.2	6901.3	6901.4	6901.5
Tube OD	3/16	1/4	5/16	3/8	1/2
Part No	6901.6	6901.7	6901.8	6901.9	6901.10
Tube OD	4.75mm	6mm	8mm	10mm	12mm